

TECAMID 66 GF30 black - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 66 (Polyamide 66)

Colour

black opaque

Density

1.34 g/cm³

Fillers

glass fibres

Main features

- very high stiffness
- resistant to many oils, greases and fuels
- good wear properties
- very high strength
- high dimensional stability
- good heat deflection temperature
- good weldable and bondable

Target Industries

- mechanical engineering
- aircraft and aerospace technology
- automotive industry

Data generated directly after machining (standard climate Germany).

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	91	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	5500	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	91	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	8	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	14	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	135	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	4700	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	25/46/104	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	4100	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	97	kJ/m ²	DIN EN ISO 179-1eU	5)
Ball indentation hardness		216	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		48	°C	DIN EN ISO 11357	1)
Melting temperature		254	°C	DIN EN ISO 11357	(2) Found in public sources.
Service temperature	short term	180	°C	-	2)
Service temperature	long term	110	°C	-	Individual testing regarding application conditions is mandatory.
Thermal expansion (CLTE)	23-60°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.39	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω	DIN IEC 60093	1)
volume resistivity	Silver electrode, 23°C, 12% r.h.	10 ¹⁴	Ω*cm	DIN IEC 60093	2)
Dielectric strength	23°C, 50% r.h.	35	kV/mm	ISO 60243-1	3)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	550 / 475	V	DIN EN 60112	(1) Specimen in 20mm thickness (2) Due to the black colourant and moisture uptake of the material the electrical insulation properties cannot be 100% guaranteed, despite single measurements suggesting otherwise. (3) Specimen in 1mm thickness
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.1 / 0.2	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)		-	2)
Resistance to weathering		(+)		-	3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(1) Ø ca. 50mm, h=13mm (2) (+) limited resistance (3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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